

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 7,415,914 B2
APPLICATION NO. : 10/788849
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INVENTOR(S) : Jere F. Irwin

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Title Page, Item (57) in the Abstract, line 9, replace "towards the die. The the follower" with --towards the die. The follower--

Col. 1, line 39, replace "to a die in a step-bystep" with --to a die in a step-by-step--

Col. 2, line 44, replace "moving the web and the articles," with --moving the web and the articles, and--

Col. 2, line 63, replace "The the follower wheel" with --The follower wheel--

Col. 4, line 30, replace "In orderto improve the speed and accuracywith which" with --In order to improve the speed and accuracy with which--

Col. 5, line 34, replace "1 FT5062-1 AC71-4FAO" with --1 FT5062-1 AC71-4FA0--

Col. 5, line 56, replace "buildup of excess sheet there along has" with --buildup of excess sheet therealong has--

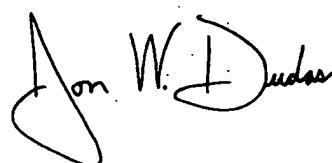
Col. 6, line 4, replace "yEasy-Beam Q25 Series" with --y-Easy-Beam Q25 Series--

Col. 8, line 57, replace "three the rods 90" with --three tie rods 90--

Col. 12, line 64, replace "die to enable the-lateral centering" with --die to enable lateral centering--

Signed and Sealed this

Sixteenth Day of December, 2008



JON W. DUDAS
Director of the United States Patent and Trademark Office